



## INTRODUCTION

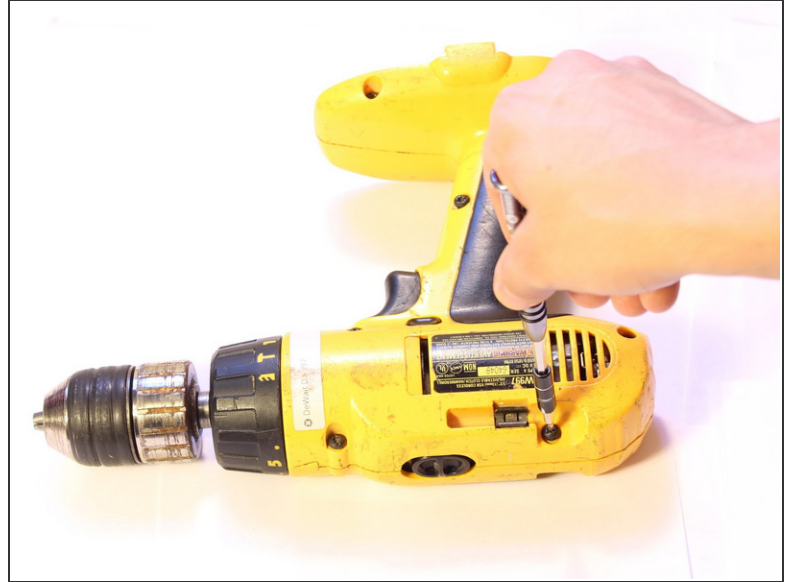
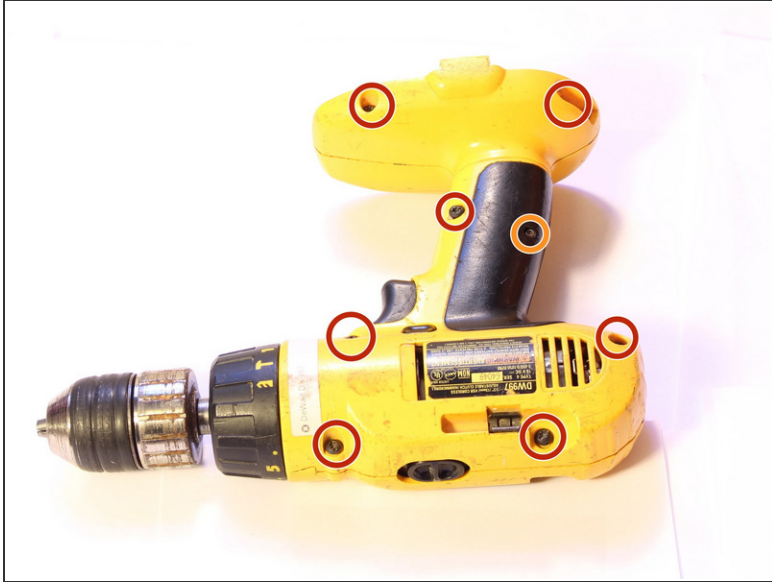
This guide will show you how to disassemble your drill in order to replace the speed switch.

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### TOOLS:

- [T10 Torx Security Bit Screwdriver](#) (1)
  - [Tweezers](#) (1)
  - [T15 Torx Screwdriver](#) (1)
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## Step 1 — Speed Switch



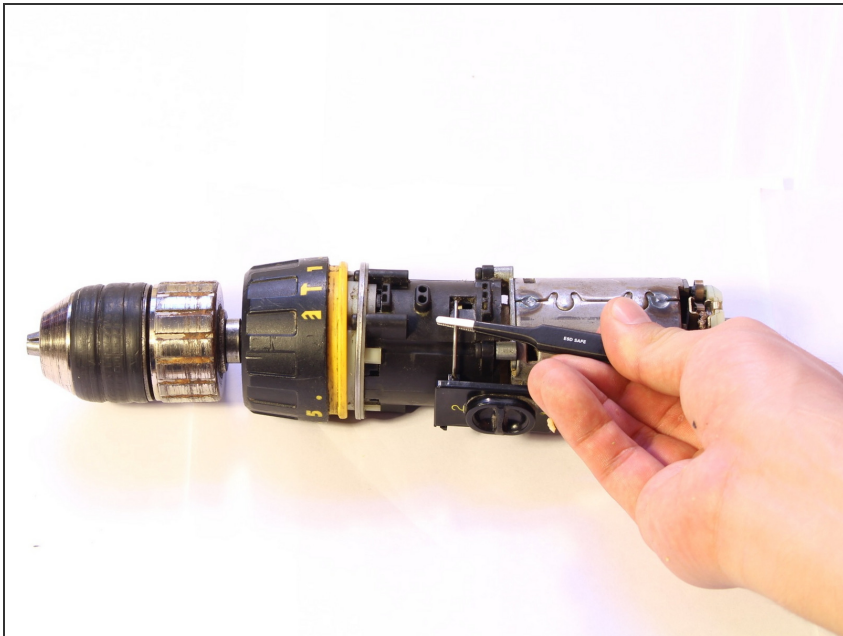
- Remove seven 21 mm Torx T15 screws.
  - Remove one 18 mm Torx T10 screw.
  - After removing all screws, lift up the top yellow cover.
- i** The yellow cover should easily lift up, if not, check for unscrewed screws.
- !** Do not pry the two yellow covers apart, they can crack.

## Step 2



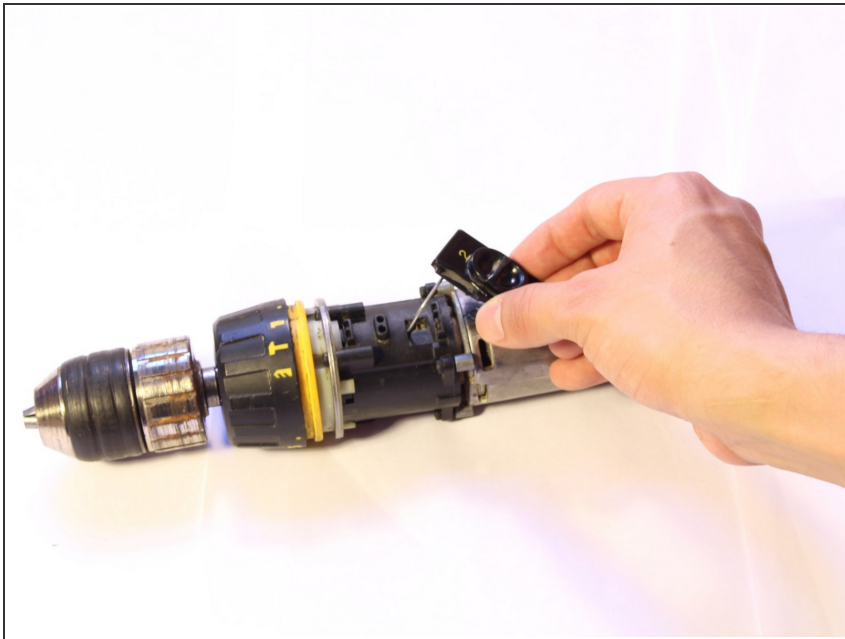
- Lift the components out of the casing. These include: motor, gear assembly, trigger assembly and chuck.

## Step 3



- Using the tweezers, grab the metal leg on either side of the switch and lift it outwards from the case.

## Step 4



- Remove the other leg manually, it should easily come out.

To reassemble your device, follow these instructions in reverse order.

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